

### Products:

Gubi Chair shell - hirek, steel sledge base – non stackable, 4 pcs 50x16 round washer head screw, 4 pcs M6 washer, 4 pcs Wing repair washer, 4 pcs plastic feet

### Tools:

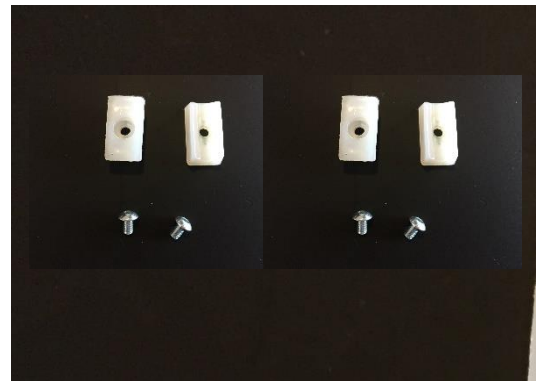
Akku drill or screwdriver with Torx 25 bit



### Products:

4x ISO 7380 M4x6, 4x glides (Ackurat):

- 347A -NATUR (Chrome frame)
- 347F - SVART (Black frame)
- 347H - FILT SVART (Black frame + felt)
- 347O - FILT NATUR (Chrome frame + felt)



### Products:

4 pcs 50x16 torx DELTA PT round washer head screw Bossard Art. No. 3187118,  
4 pcs washer 15x6,4x1,5 mm Würth Art. No. 0411615.  
4pcs M6 Wing repair washer (6,4X40X1,5 - DIN 522 // Würth: 0411640)



### Products:

Gubi chair shell – hirek, 4 pcs M6 Wing repair washer

### Action:

Turn the shell upside down, so the holes on the backside of the seat is visible and faces upwards. Place 4 pcs washer on the bottom of the shell and align them with the holes.



**Products:**

Gubi Chair shell – hirek, steel sledge base - non stackable

**Action:**

Place the steel base on top of the shell, so the 4 holes on the base are above the holes in the shell.

**Products:**

Gubi chair shell – hirek, steel sledge base – non stackable, 4 pcs 50x16 round washer head screw, washer 15x6,4x1,5 mm

**Action:**

Put all 4 pcs screw with washers on through the frame into the shell

**Products:**

Gubi chair shell – hirek, steel sledge base – non stackable, 4 pcs 50x16 round washer head screw, washer 15x6,4x1,5 mm

**Action:**

Make sure that all screws are correct into the thread in the shell

**Action:**

The screws can be tightened with a screwdriver or an Akku drill.

**Extremely Important!** Do not tighten screws with more than **2 Nm**. The screws must not be tighten to much – then they will damage the holes in the shell and the **shell cannot be repaired**.



**Action:**

Make sure all screws has been tighten properly

**Products:**

Gubi chair frame, Würth DOS thread locking agent MEDIUM, Art. No. 0893243050

**Action:**

Apply a suitable amount of the locking agent in the 4 pcs mounting holes in the frame

**Products:**

Gubi chair frame, Würth DOS thread locking agent MEDIUM, Art. No. 0893243050, 4x glides (glide-color changes with frame color)

**Action:**

Mount the screw through the glide and into the threaded hole in the frame.

**Action:**

Turn the chair around and place it on the legs.  
The Gubi chair is ready for use.

